



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3083-1
Job Sheet 175972



Part No: D3083-1

Job Qty: 8 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 4/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D3083 REV A IPP Rev:A 43679 New issue DD verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		4/20/18	0.00	0.00	Purchasing		At 18/04/18
110	Packaging	8 pcs		4/20/18	0.00	0.00	Packaging2		At 18/04/18
120	QC	8 pcs		4/20/18	0.00	0.00	QC6		11
130	Packaging	8 pcs		4/20/18	0.00	0.00	Packaging3-2	SH 017	9-89
140	QC21-SA	8 Ea		4/20/18	0.00	0.00	QC21		APR 24 2018

Part Op 100 - Issue P/O: 39602 Manufacture as per Dwg D3083-1 Possible Supplier: Studio Lettrage Material release note
Descriptions: is required

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/01/19 ***

APR 13 2018

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3083-1P	Placard	8 (1 ea)	100-Purchasing	5062865

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3083-1P	8	0	0

Part Specifications

Specifications could not be found.

Plex 4/13/18 7:34 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
				Large Fab ☐		Composite ☐		Supplier ☐			
Date : _____		MRB (QSI042) Approval									
Description \		Completed By									
		Lead hand / Supervisor Approval Verification									
		QC / QA Coordinator Approval									
		Placard									
		Serial No/Batch: S062869									
		PART NO: D3083-1									
		Revision: _____									
		Operation: _____									
		Change No: _____									
		Packaging									
		Mfg Date: 04/19/18									
		Job No: 175972									
		Barcode									
		URGENT									
Root Cause											
Environment ☐		No Re-verfici ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Positioned Wrong ☐	
Design ☐		Operator ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐		Wrong Stock Pulled ☐		Outside Dimensions ☐	
Doc/Data ☐		Offset/Setup ☐		Cuffs ☐		Contamination ☐		Out of Sequence ☐		Over/Under tolerance ☐	
Equip/Tooling ☐		Supplier ☐		Crushing ☐		Countersink ☐		Off-set ☐		Part Incorrect ☐	
Handling/Pre ☐		Training ☐		Heat Treat ☐		Cut Too Short ☐		Mislabeled ☐		Part Lost/Missing ☐	
Material ☐		Use for Testing ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐		Fit/Function ☐		Part Moved ☐	
Internal Transport ☐		Poor Information ☐		Marks/Chatter ☐		Drill Holes ☐		Misaligned/off center ☐		Drawing ☐	
Tribal Knowledge ☐		Rushing ☐								Finish ☐	
LOA ☐		Product Improvement ☐								Misread ☐	
Substation ☐		Process Improvement ☐								Turning Sequence ☐	
Past Expiry Date ☐		Manufacturing Process ☐									
Misidentified ☐		Past Due ☐									
		OTHER : _____									



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D3083	REV. A SHEET 1 OF 1
DATE 02.01.20		TITLE PLACARD	SCALE NTS
A	02.01.20	NEW ISSUE	

RELEASED
02.01.24

PULL TO
DEPLOY MIRROR.
PUSH TO STOW
ABOVE 90 KIAS.

D3083-1 PLACARD

MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM # 2031
MAXIMUM SIZE IS 0.85" WIDE X 0.55" HIGH

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039602

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039602

PO Date: 4/13/18

Due Date: 4/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 13 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3083-1P			Placard wo 175972	Firmed	4/19/18	6 Ea / 6x	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
2	RBD3309-1P			Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2 wo 176001	Firmed	4/19/18	6 Ea / 6x	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	RBD3309-3P			Label, Grease Slides As Per Dwg. RBD3309-3 Rev. 2 wo 176002	Firmed	4/19/18	6 Ea / 6x	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:											\$240.00

Order Notes

rec'd 4/18/18

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/13/18 11:52 AM dart.lavoie.chantal

DAS
11
9-89

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039602

Packing Slip N°:

WR#22425

Part N°:

Serial N°:

Description:

D3083-1P, RBD3309-1P/3P.

Quantity:

6, 6, 6.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:

Val Y

Title:

office administrator

DATE:

April 19.18